THE SYNTHESIS OF $^{18}\text{O-ENRICHED}$ KO $_2$

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Recently, the use of superoxide salts has gained an acute interest in organic and enzymatic chemistry as a well defined source of superoxide radical anion. Studies of the chemistry of this species performed in our laboratory necessitated synthesis of an ¹⁸ oxygen-labeled salt. The most common, and one of the few superoxide salts which can be obtained in a pure state is KO₂. Incorporation of oxygen-18 into KO₂ by the usual methods of preparation such as atomizing molten potassium with air (1), oxidation of potassium in liquid ammonia (2,3), or burning of potassium metal in incompletely dried oxygen (4) are inconvenient.

The synthetic route employed by us was based on the reaction of oxidation of alkoxides to carbonyl compounds by molecular oxygen (5,6,7,8).

$$R-CH-R+O_2$$
 $R-CH-R+O_2$ $R-CH-R+COOH$

Specifically the oxidation of benzhydrol in the presence of potassium t-butoxide in benzene as described by A.Le Berre (6) was found to give the best results.

Benzhydrole (puriss, Fluka AG) mp 67°C was dried under vacuum before use. t-BuOK prepared by reaction of potassium with t-butyl alcohol was dried at 0.01 mmHg at 110°C till the complete removal of solvated t-butyl alcohol.

Benzene was distilled over Na before use.

In a round-bottom flask (50 ml) provided with a magnetic stirrer, 1.15 gr benzhydrol and 1.4 gr of t-BuOK were added to 25 ml benzene under a nitrogen atmosphere. The vessel was then immensed in liquid nitrogen and the entire © 1976 by John Wiley & Sons, Ltd.

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system was degassed by several freeze-pump-thaw cycles. The solution was warmed-up at room temperature and dry $^{18}O_2$ (95.2% purity, the Heavy Oxygen Separation Plant, The Weizmann Institute of Science) was transferred from a gas buret equipped with greaseless stopcorks which was driven by dry benzene. The reaction was allowed to proceed at room temperature for 1 hr (260 ml $^{O}O_2$ absorbed). The yellow precipitate was filtered over glass filter plate under a dry nitrogen atmosphere and washed thoroughly several times with dry benzene. After drying under vacuum resulted $\overline{CO}O_2$ with $\overline{CO}O_2$. The isotopic assay was acomplished by hydrolizing $\overline{CO}O_2$ with $\overline{CO}O_2$ of followed by mass-spectral analysis of the released gas. A content of 91.5% $\overline{CO}O_2$ ontent in the product obtained is $\overline{CO}O_2$ as determined by measurement of the $\overline{CO}O_2$ evolution (on samples identically prepared with isotopically normal oxygen).

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